

MARKING IN WORKSHOP



[Edition 2014]



Marking in Workshop

Date of drawing up : 2010-05-22

Date of Executing : 2010-05-01

Person in charge : Mr. Zhou Yanjun

Miss Zhang yi

Supervisor : Mr. Alan Wong

Doc.Number: SLB100506-01

NIKO Ball Bearings Marking (1/2)

1. With rubber seals or shields;

Content of Marking:

NIKO + Bearing No. divided the Marking area into 2 equal parts.

Note: "2RS" or "2Z" on the bearing no., Marking on the rubber seal is "RS" or on the shield is "Z".

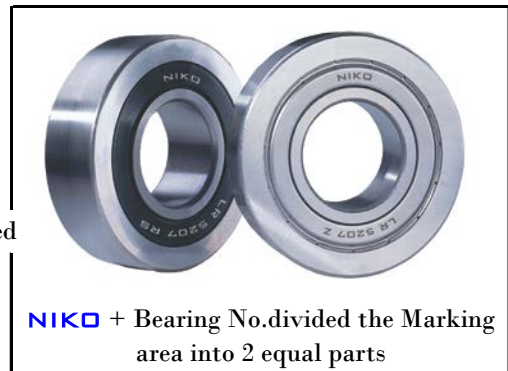
NIKO + Bearing No. divided the Marking area into 2 equal parts

Position of Marking:

Should be marked on **double-sides** of the rubber seals or shields subject to below circumstances:

- Suppose the mark on the ball bearings already follow "NIKO + Bearing No". divided the seal / shield into 2 equal parts", it is no needed to mark in workshop anymore.
- Suppose there is only "Bearing No." on the ball bearings, the workshop should further add the marking of "NIKO"; The added "NIKO " with original "Bearing No." should divided the rubber seal / shield into 2 equal parts.
- Suppose there is no any marking on the ball bearings, the workshop should mark "NIKO + Bearing No" divided the seal / shield into 2 equal parts".

Photo:



Note: The space between bearing no. should follow the attached "photo".

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO": BankGothic Md BT, The other letters: Bodoni MT.

NIKO Marking ----OEM

The mark on the ball bearings is determined by separate order.



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NIKO Ball Bearings Marking (2/2)

2. Without rubber seals or shields;

Content of Marking:

NIKO + Bearing No. divided the Marking area into 2 equal parts.

NIKO + Bearing No. divided the Marking area into 2 equal parts

Position of Marking:

Should be marked on **one side-surface of outer-ring** subject to below circumstances:

- Suppose the mark on the ball bearings already follow "NIKO + Bearing No.". divided the seal / shield into 2 equal parts, it is no needed to mark in workshop anymore.
- Suppose there is only "Bearing No." on the ball bearings, the workshop should further add the marking of "NIKO"; The added "NIKO" with original "Bearing No." should divided the rubber seal / shield into 2 equal parts.
- Suppose there is no any marking on the ball bearings, the workshop should mark "NIKO + Bearing No." divided the seal / shield into 2 equal parts.

Photo:



Note: The space between bearing no. should follow the attached "photo".

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO": BankGothic Md BT, The other letters: Bodoni MT.

"Bearing No." to be marked:

Follow NIKO catalogue; "Bearing No." should be exactly the same as shown in the order.

When there is suffix C3 in the NIKO brand bearing no. it is the exception.

NIKO Marking ---- OEM

The mark on the ball bearings is determined by separate order.



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NIKO Needle Roller Bearings Marking (1/2)

1. With rubber seals or shields;

Content of Marking:

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts;

Note: 1) "2RS" or "2Z" on the bearing No., Mark on the rubber seal is "RS" or on the shield is "Z".

2) "PP" on the bearing No., Mark on the rubber seal is "PP".

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts

Position of Marking:

1) Should be marked on **double-sides** of the rubber seals or shields subject to below circumstances:

A. Suppose the mark on the needle roller bearings already follow

"NIKO + Bearing No. + REG·JAPAN" divided the seal/shield into 3 equal parts", it is no needed to mark in workshop anymore;

B. Suppose there is only "Bearing No." on the needle roller bearings, the workshop should further add the marking of "NIKO" + "REG·JAPAN"; The added "NIKO + REG·JAPAN" with original "Bearing No." should divided the rubber seal/shield into 3 equal parts;

C. Suppose there is no any marking on the needle roller bearings, the workshop should mark "NIKO + Bearing No. + REG·JAPAN" divided the seal/shield into 3 equal parts";

2) HK, HFL, HF & BK series, marking on cylindrical surface of needle roller bearings;

3) KR, KRV & NUKR series, marking on the side surface of needle roller bearings;

Note: The space between bearing No. should follow the attached "photo";

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO" : BankGothic Md BT, The other letters: Bodoni MT.

Photo:



NIKO Marking ---- OEM

The mark on the needle roller bearings is determined by separate order.



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NIKO Needle Roller Bearings Marking (2/2)

2. Without rubber seals or shields;

Content of Marking:

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts;

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts

Position of Marking:

1) Should be marked on **one side-surface of outer-ring** subject to below circumstances:

A. Suppose the mark on the needle roller bearings already follow

"NIKO + Bearing No. + REG·JAPAN" divided the seal/shield into 3 equal parts", it is no needed to mark in workshop anymore;

B. Suppose there is only "Bearing No." on the needle roller bearings,

the workshop should further add the marking of "NIKO" + "REG·

JAPAN"; The added "NIKO +REG·JAPAN" with original "Bearing No." should divided the rubber seal/shield into 3 equal parts;

C. Suppose there is no any marking on the needle roller bearings, the workshop should mark "NIKO + Bearing No.

+ REG·JAPAN" divided the seal/shield into 3 equal parts";

2) HK, HFL, HF & BK series, marking on cylindrical surface of needle roller bearings;

3) KR, KRV & NUKR series, marking on the side surface of needle roller bearings;

Note: The space between bearing No. should follow the attached "photo";

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO" : BankGothic Md BT, The other letters: Bodoni MT.

"Bearing No." to be marked:

Follow NIKO catalogue; "Bearing No." should be exactly the same as shown in the order.

When there is suffix C3 in the NIKO brand bearing No. it is the exception.

NIKO Marking ---- OEM

The mark on the needle roller bearings is determined by separate order.

Photo:



NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts

NIKO Linear / Track Roller Bearings Marking (1/2)

1. With rubber seals or shields;

Content of Marking:

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines or 3 equal parts.

Note: 1) "2RS" or "2Z" on the bearing No., Marking on the rubber seal is "RS" or on the shield is "Z".

2) "UU" or "PP" on the bearing No., Marking on the rubber seal is "UU" or on the shield is "PP".

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines

Photos (1):

This content of marking are for following 2 kinds of bearings:

NIKO Linear Ball Bearings;

NIKO Track Roller Bearings;

Linear Ball Bearings Position of Marking:

Should be marked on **cylindrical surface** linear ball bearings subject to below circumstances:

- Suppose the mark on the linear bearings already completed on 3 lines, it is no needed to mark in workshop anymore;
- Suppose there is only "Bearing No." on the linear bearings, the workshop should further add the marking of "NIKO" + "REG·JAPAN";
- Suppose there is no any mark on the linear bearings, the workshop should mark "NIKO + Bearing No. + REG·JAPAN" divided the **cylindrical surface** into 3 lines;



NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines

Track Roller Bearings Position of Marking:

Should be marked on **surface or outer-ring** of the track roller bearings subject to below circumstances

- Suppose the mark on the track roller bearings already completed on 3 equal parts, it is no needed to mark in workshop anymore;
- Suppose there is only "Bearing no." on the track roller bearings, the workshop should further add the marking of "NIKO + REG·JAPAN".
- Suppose there is no any mark on the track roller bearings, the workshop should mark "NIKO + Bearing No. + REG·JAPAN" divided the **surface or outer-ring** into 3 equal parts";

Photos (2):



NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts



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Note: The space between bearing No. should follow the attached "photos (1) & (2)".

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO" : BankGothic Md BT, The other letters: Bodoni MT.

NIKO Linear / Track Roller Bearings Marking (2/2)

2. Without rubber seals or shields;

Content of Marking:

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines or 3 equal parts.

NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines

This content of marking are for following 2 kinds of bearings:

- NIKO Linear Ball Bearings;
- NIKO Track Roller Bearings;

Linear Ball Bearings Position of Marking:

Should be marked on **cylindrical surface** linear ball bearings subject to below circumstances:

- A. Suppose the mark on the linear bearings already completed on 3 lines, it is no needed to mark in workshop anymore;
- B. Suppose there is only "Bearing No." on the linear bearings, the workshop should further add the marking of "NIKO" + "REG·JAPAN";
- C. Suppose there is no any mark on the linear bearings, the workshop should mark "NIKO + Bearing No. + REG·JAPAN" divided the **cylindrical surface** into 3 lines;

Track Roller Bearings Position of Marking:

Should be marked on **surface or outer-ring** of the track roller bearings subject to below circumstances

- A. Suppose the mark on the track roller bearings already completed on 3 equal parts, it is no needed to mark in workshop anymore;
- B. Suppose there is only "Bearing No." on the track roller bearings, the workshop should further add the marking of "NIKO + REG·JAPAN".
- C. Suppose there is no any mark on the track roller bearings, the workshop should mark "NIKO + Bearing No. + REG·JAPAN" divided the **surface or outer-ring** into 3 equal parts";

Photos (1):



NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 lines

Photos (2):



NIKO + Bearing No. + REG·JAPAN divided the Marking area into 3 equal parts



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Note: The space between bearing no. should follow the attached "photos (1) & (2)".

The size of fonts should be in scale, Once fixed, should be saved in the computer and can not be changed.

Fonts of Marking under workshop:

"NIKO" : BankGothic Md BT, The other letters: Bodoni MT.

"Bearing No." to be marked:

Follow NIKO catalogue; "Bearing No." should be exactly the same as shown in the order.

When there is suffix C3 in the NIKO brand bearing No. it is the exception.



Marking in Workshop

Date of drawing up : 2012-03-01

Date of Executing : 2012-03-01

Person in charge : Mr. Zhou Yanjun

Miss Zhang yi

Supervisor : Mr. Alan Wong

Doc.Number: NIKO100506-01

NIKO Rod Ends Marking

Content of Marking:

NIKO + Model No. + REG.JAPAN divided the Marking area into 3 equal parts;

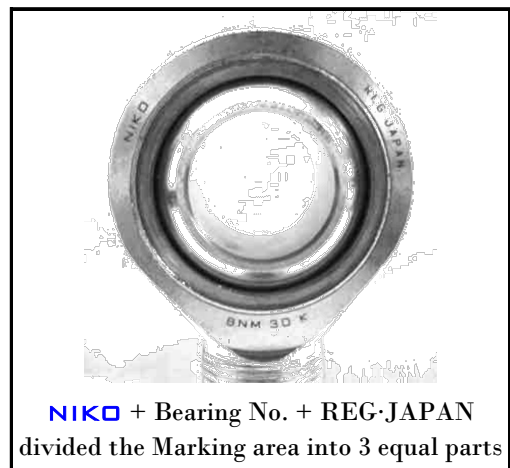
Remarks: Suffix "L" means light screw thread,the printing is same with the same size right screw thread.

NIKO + Bearing No. + REG.JAPAN divided the Marking area into 3 equal parts

Position of Marking:

1. Model NO. is on the lower surface end, NIKO + REG.JAPAN on the upper surface end by two equal part. Please reference to the right picture.

Picture:



Fonts of Marking under workshop:

"NIKO" Brand is BankGothic Md BT, the orthers are Bodoni MT.

NIKO Marking -----OEM

The mark on the ball bearings is determined by separate order.